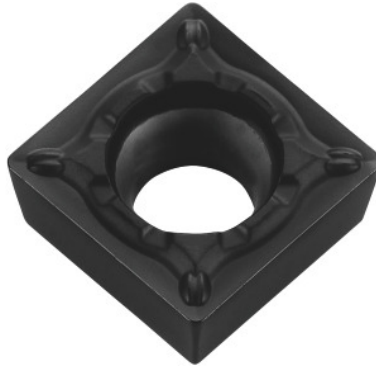


**Garant**

**Indexable insert for turning SCMT 09T304, for finish machining, Grade: HB7415-1**

**Order data**

Order number	260742 HB7415-1
GTIN	4062406749668
Item class	21G

**Technical description**

Feed f	0.05 - 0.3 mm/rev.
Cutting depth $a_p$	0.2 - 1.5 mm
Corner radius	0.4 mm
Secondary application	M
Tool material	Carbide
Cutting speed $v_c$ main application	50 - 110 m/min
Grade	HB7415-1
Number of changes/inserts	4
Chip breaker	TIS
Main application	S
Cutting conditions	continuous

ISO code indexable insert	SCMT 09T304
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning